Module 6: Summary

6.2 Summary of Manufacturing

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1. MANUFACTURERS

(b) (4)

2. MANUFACTURING PROCESS

(b) (4)

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2.1. Assembly of the Holder and Charger PCBs

(b) (4)

Figure 1: Flow chart of the assembly of the Holder and Charger PCBs

2.2. Final assembly of the *IQOS* 3 Holder and Charger

(b) (4)

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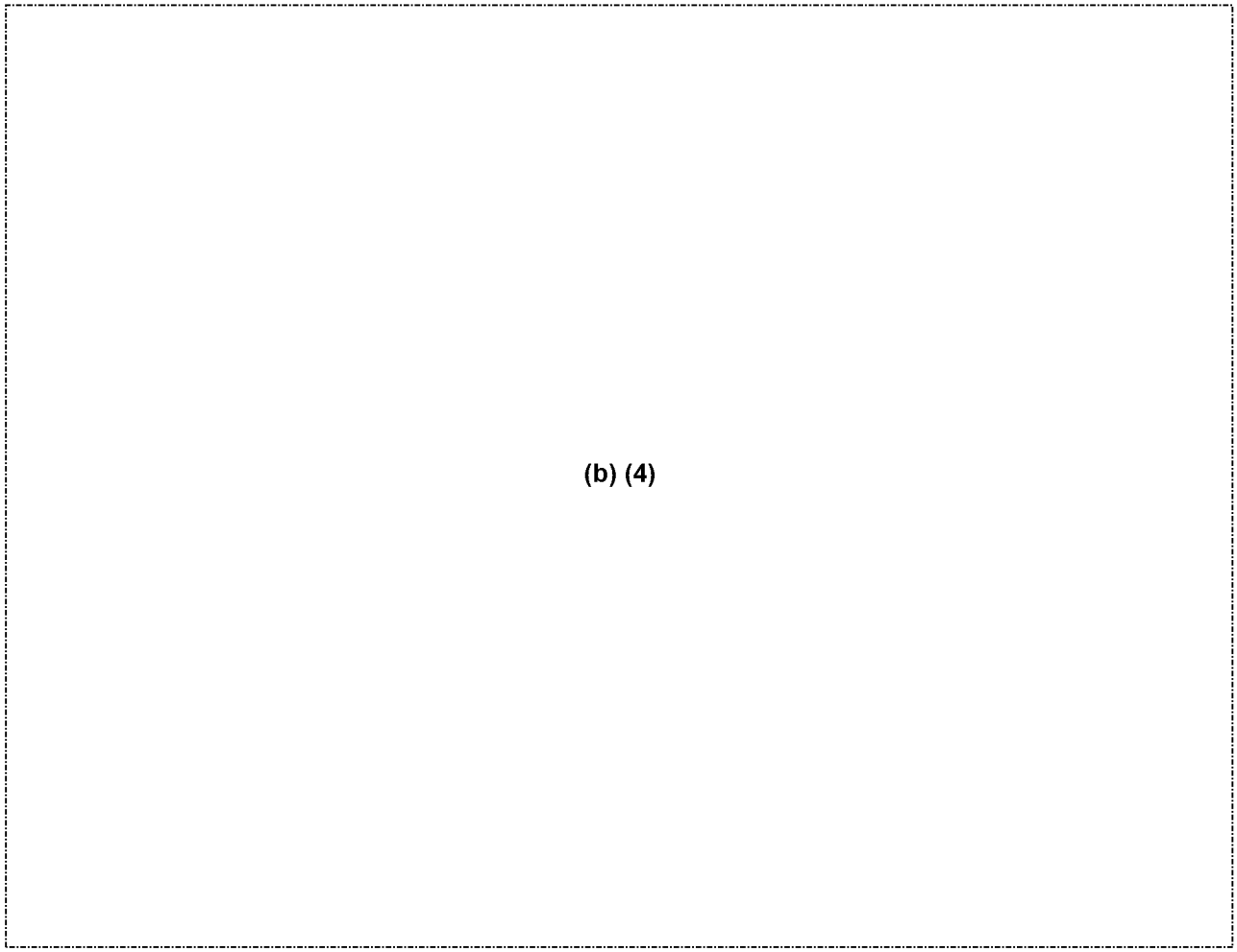
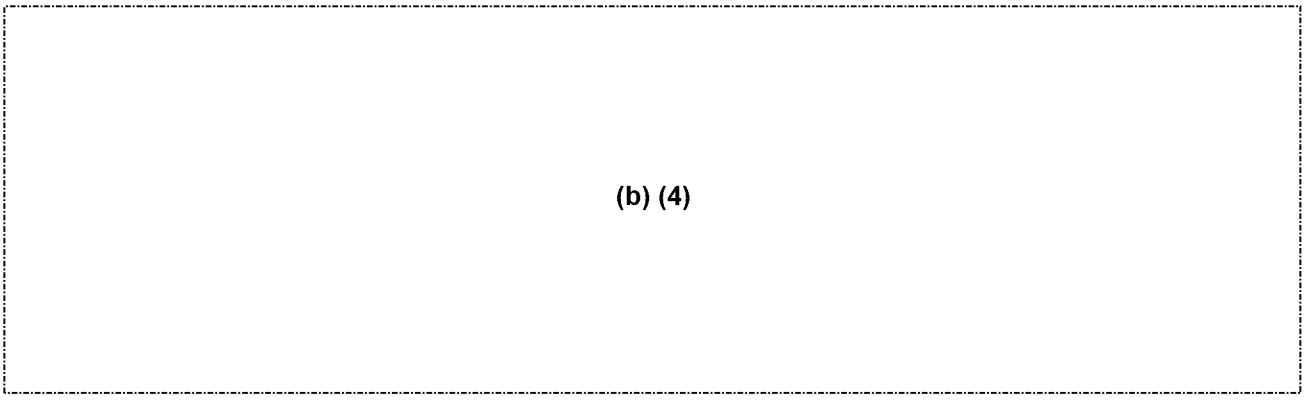


Figure 2: Flow chart of the final assembly of the *IQOS 3* Holder



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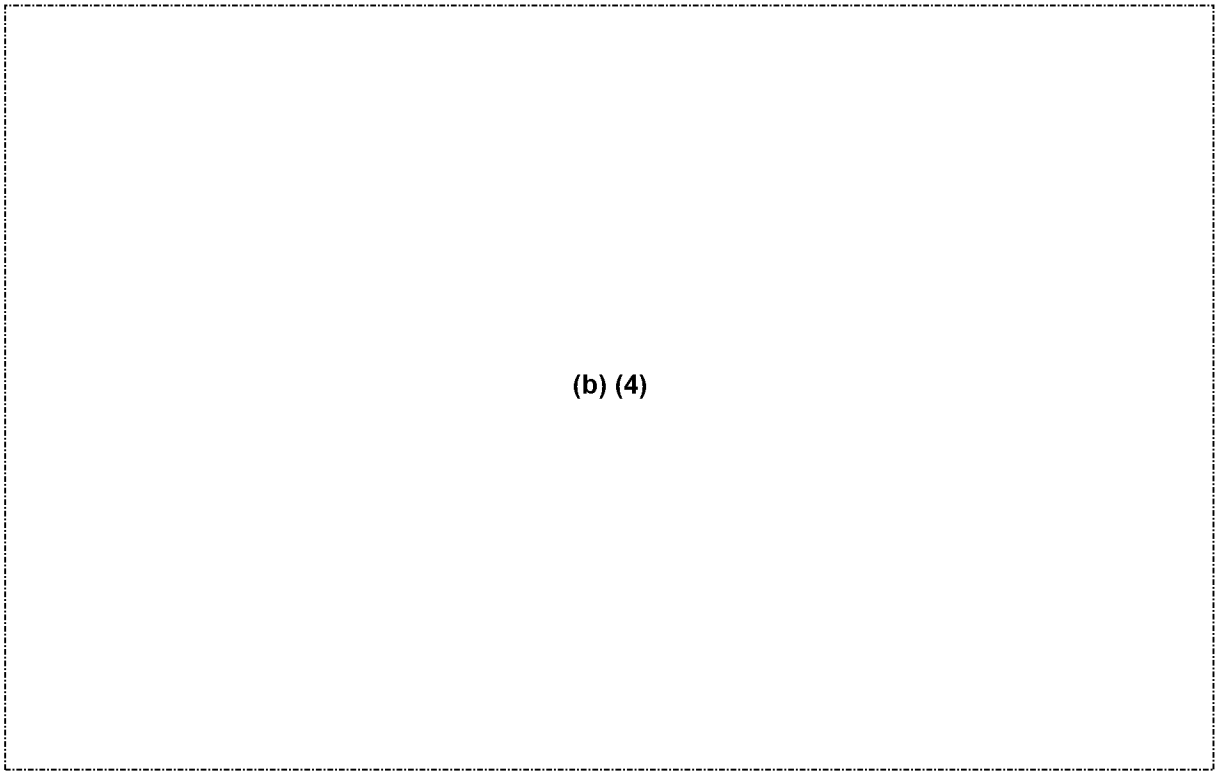
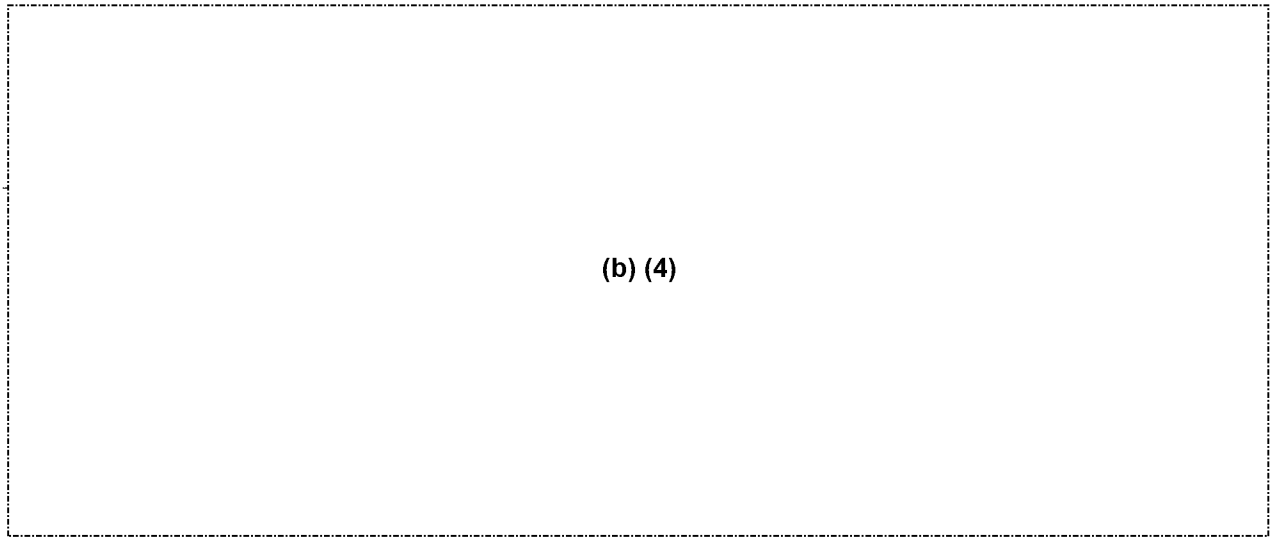


Figure 3: Flow chart of the final assembly of the *IQOS* 3 Charger

2.3. *IQOS 3* System Packaging/Kit



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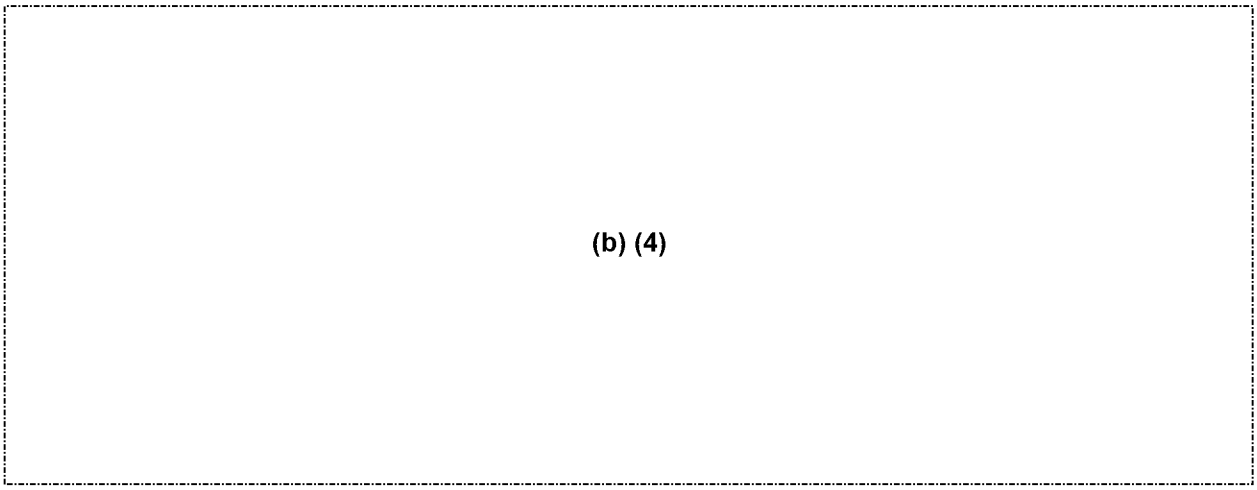
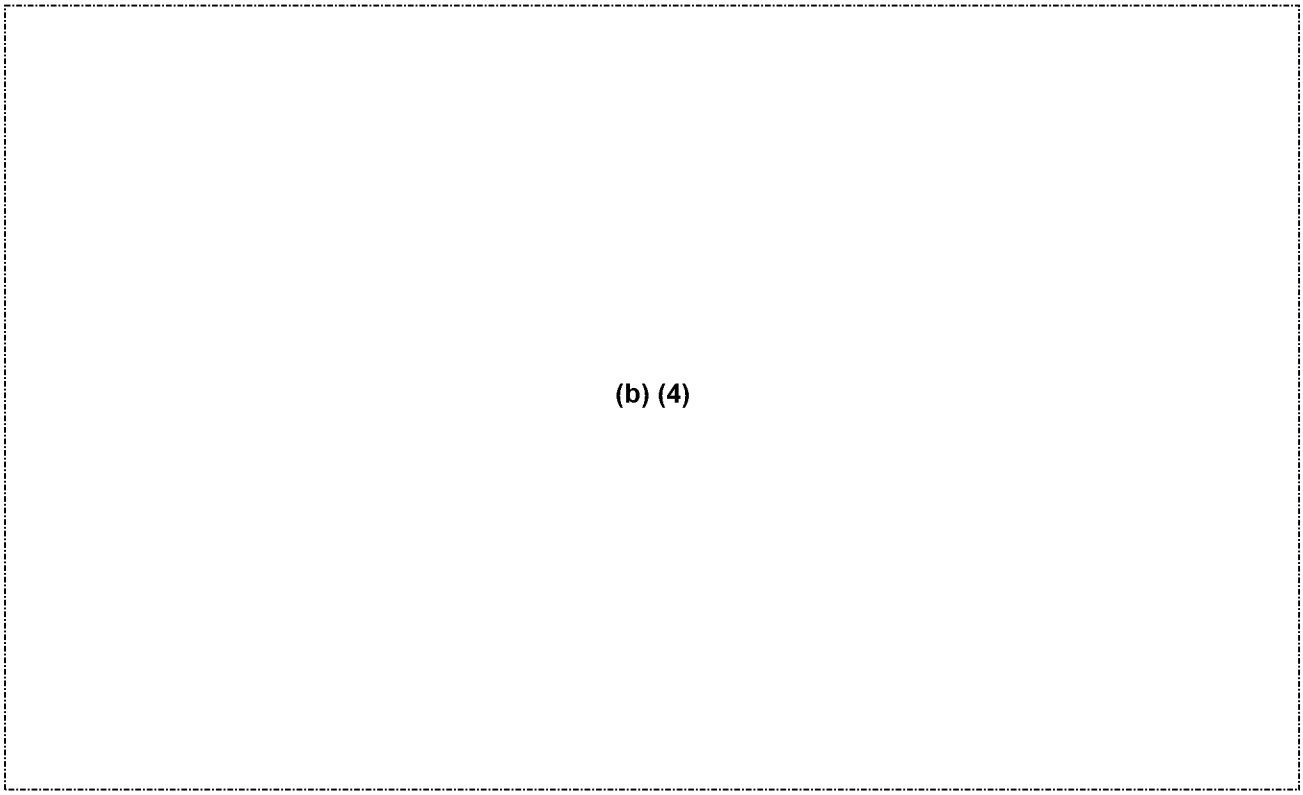
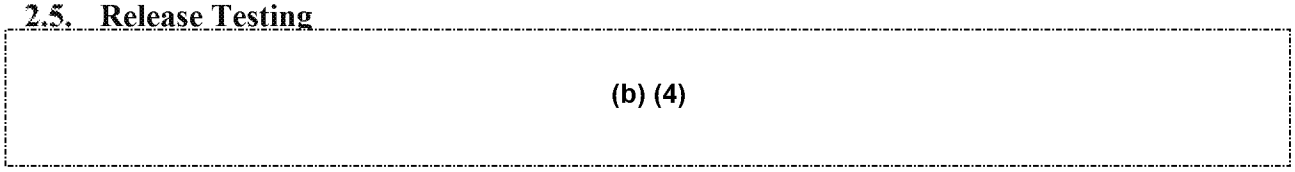


Figure 4: Flow chart of the packaging of the *IQOS* 3 System Package/Kit

2.4. In-Process Controls



2.5. Release Testing



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Table 3: Summary of release testing

(b) (4)

2.6. Rework

(b) (4)

3. STANDARD OPERATING PROCEDURES (SOPS)

Philip Morris Products S.A., which is part of Philip Morris International (PMI), employs a Quality Management System (QMS) for its smoke free products also referred to as Reduced Risk Products (RRPs) during the development, manufacture and release of these products. The QMS has been deployed within PMI with all related quality standards to define and monitor the processes necessary to:

- Drive and manage the lifecycle of RRPs,
- Fulfil regulatory requirements in relation to the country where the product is manufactured and/or distributed,
- Comply with PMI Principles and Practices and
- Meet customers and consumers' expectations.

An overview of currently valid selected QMS documentation is provided in section 3.3.3 *Standard Operating Procedures (SOPs)*.

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